



NORCOWE – Offshore Wind Operations

Lessons learnt from recent WTG installations

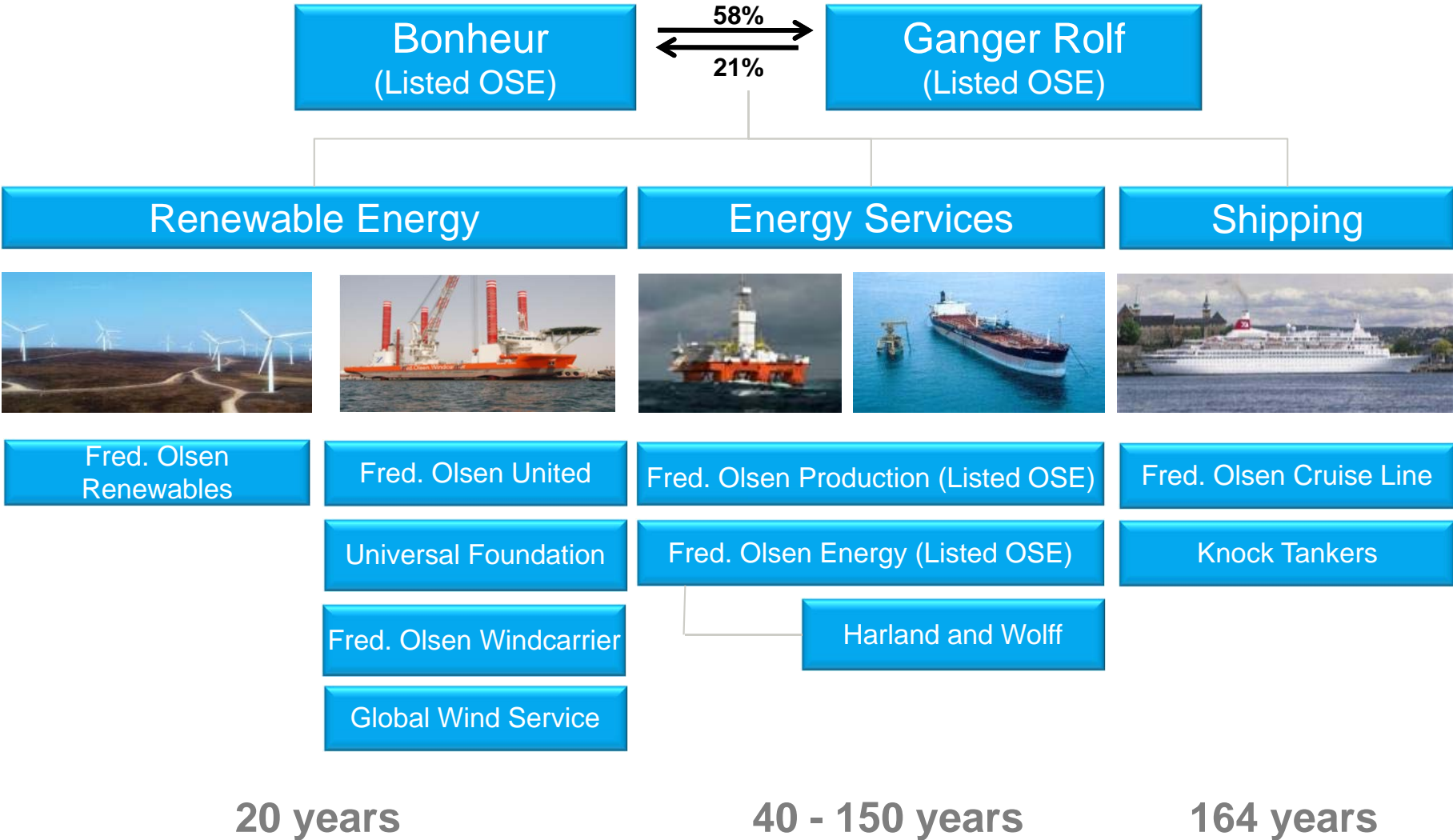
Martin Degen

Bergen, 10.09.2013

Fred. Olsen and the energy sector



Building on 164 years experience from logistics, marine operations and installation



Fred. Olsen United – a solution provider



Fred. Olsen United

- Project management
- Secures a seamless interface and serves as single-point of contact

Universal Foundation

- Design of support structure
- Specialist in engineering and sub-seabed installation

Harland and Wolff

- Foundation structure manufacture at their shipyard in Belfast

Windcarrier

- Offshore logistics & installations of structures & WTGs
- Crew & service vessels

Natural Power - SeaRoc

- Supply and installation of met-mast structures and equipment
- HSEQ services

Global Wind Service

- Installation of wind turbines
- Service & maintenance
- Fibre repair
- Commissioning

 Universal Foundation



Universal Foundation

 harland and wolff
heavy industries limited



 Fred. Olsen Windcarrier



 SeaRoc
natural power 



 GLOBALWINDSERVICE



BARD Offshore Windfarm



- Commenced April 17th 2013
- Completed end July 2013
- 4 rotorstars and 15 complete WTG's

Riffgat Offshore Wind Farm



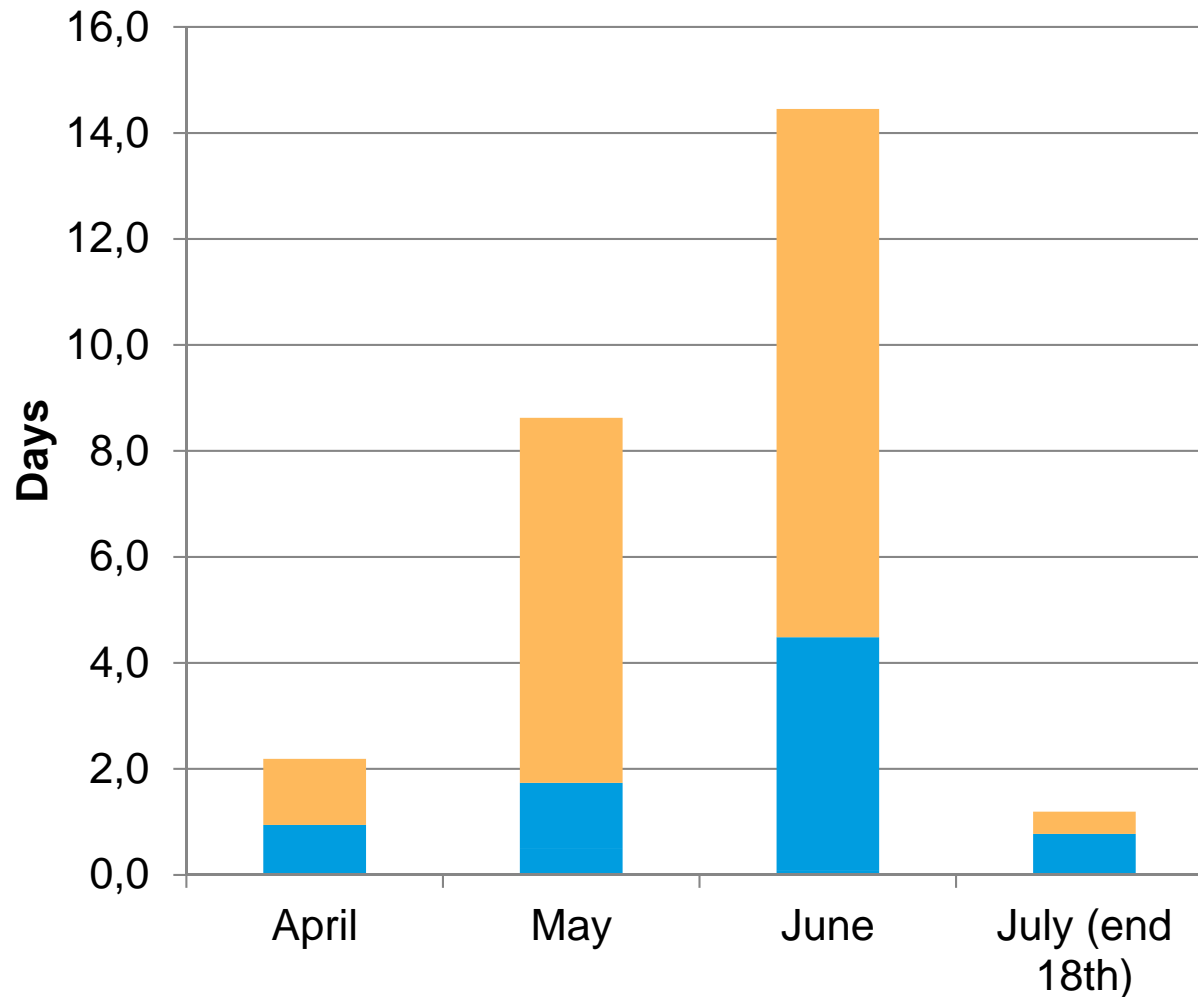
- 108 MW (electricity for 12 000 households)
- Offshore site 15 km from Borkum island, North-West Germany
- Water depths 18 - 23 m
- 30 Siemens 3.6 MW turbines
- Monopile foundations
- Commenced 1. April 2013
- Completed mid July 2013
- Installation Port: Esbjerg, DK



Waiting on weather...



Waiting on Weather



- WoW lifting operations
- WoW over performance criteria*

*Vessel Performance criteria:
Jacking; 1,8m Hs
Transit; 2,4m Hs
Crane ops; 16m/s

Scope Overview



- Responsible for load-out, transit and lifting of WTGs
- Siemens Wind Power (SWP) responsible for WTG installation and commissioning
- Interface FOWIC/SWP: "Main Crane hook"
- Sailing distance to Riffgat: 130 Nm

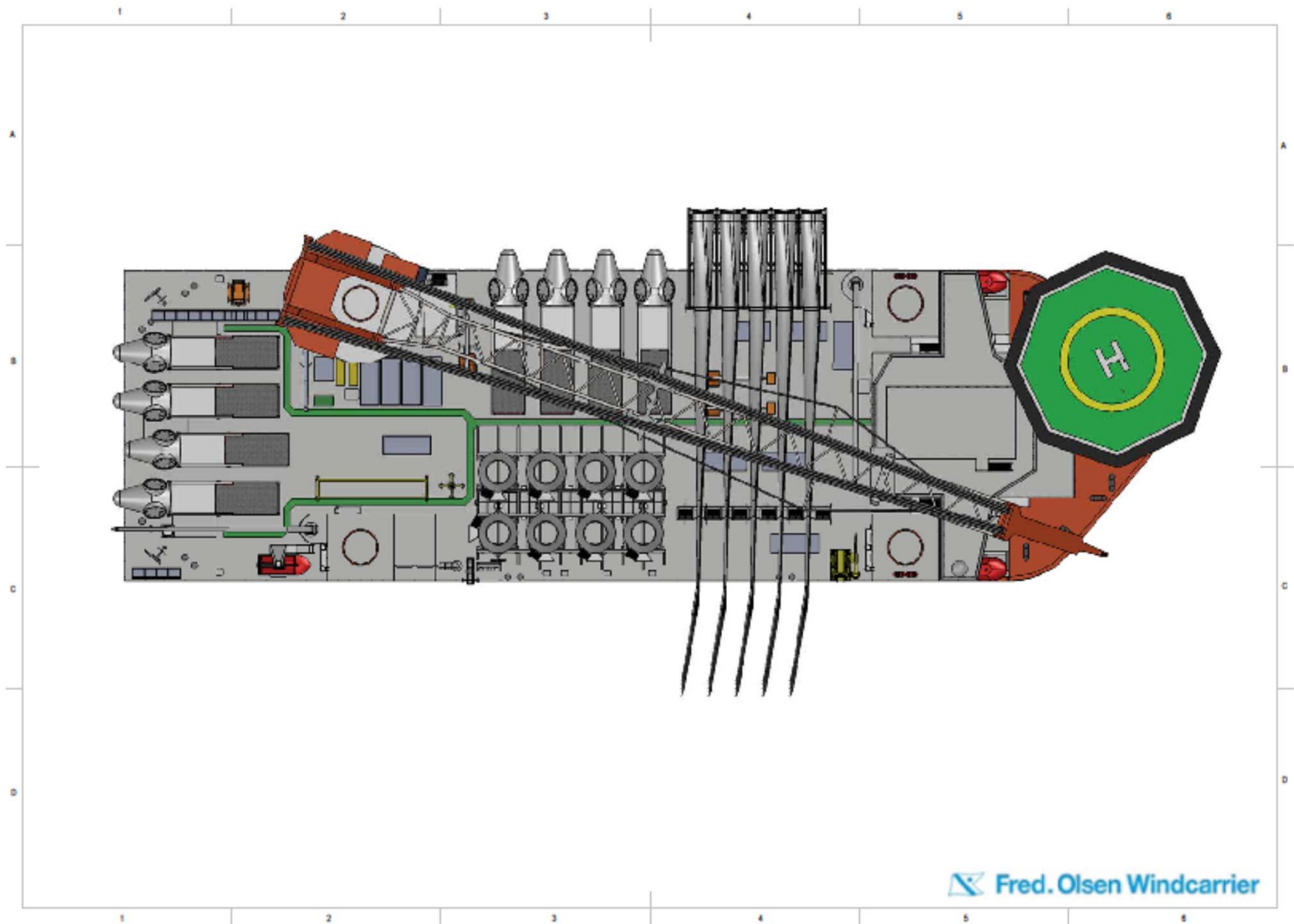


Riffgat Project – Main Highlights

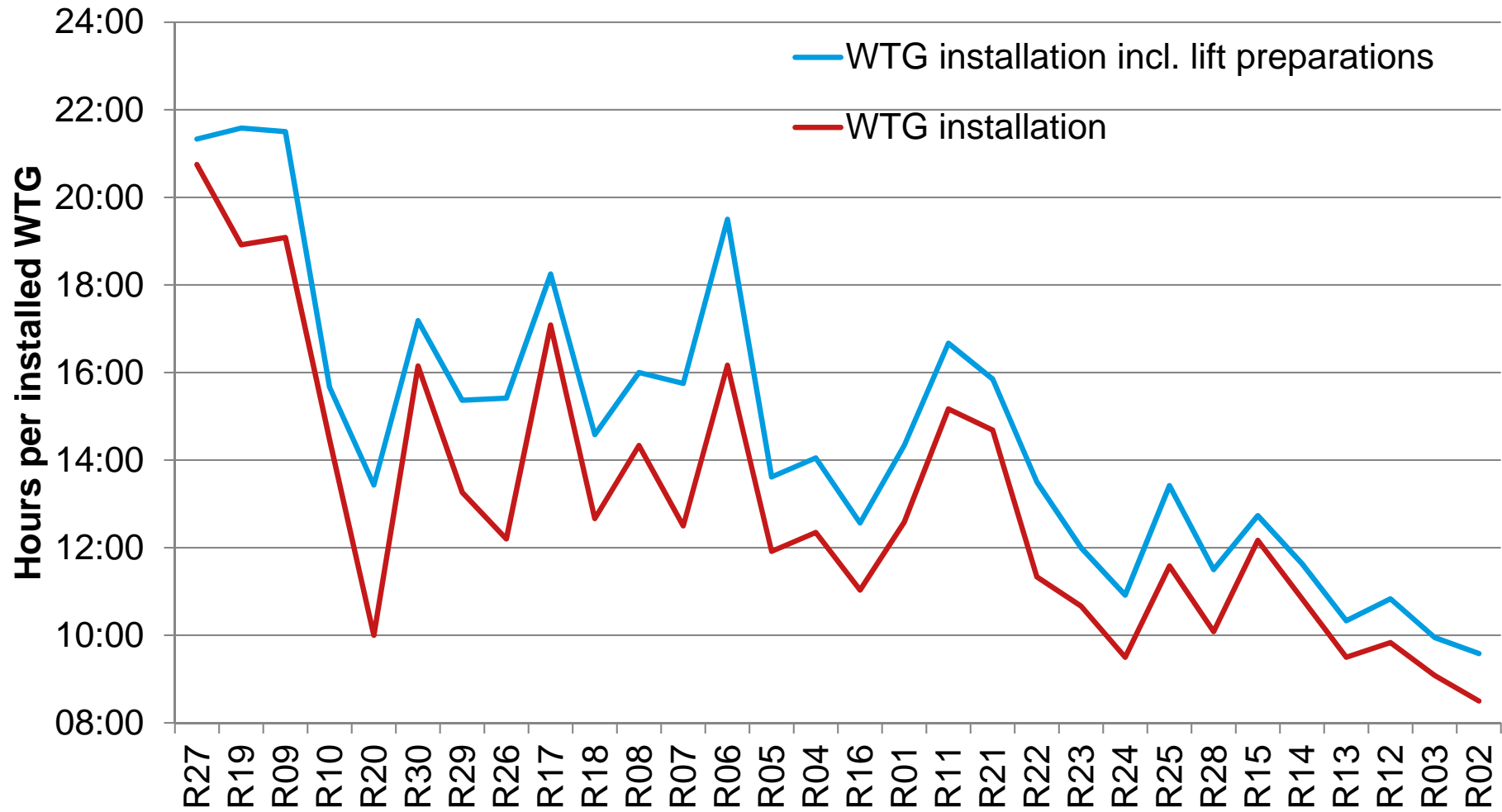


- Completed on time according to client expectations
- Hands-on project management and ops team
- Commercially good project, project duration shorter than planned
- Vessel and deck layout / arrangement: tidy and efficient

Deck layout



WTG installation



Riffgat Project – Main Improvement Areas



- Cooperation and interphase between office & vessel
- Communication with client onboard
- Contractual challenges and unclear responsibilities
- Avoid project dependency on individuals (redundancy)
- Coordination of crew change

Thank You



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